



# Pb<sub>0.04</sub>Co catalyst for N<sub>2</sub>O decomposition in presence of impurity gases



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## ABSTRACT

Pb<sub>0.04</sub>Co(CP) catalyst prepared by coprecipitation method was investigated for N<sub>2</sub>O decomposition. It was found that the introduction of Pb into the catalyst greatly decreased the average size of Co<sub>3</sub>O<sub>4</sub> crystallites, increased surface area, and active sites in population on the catalyst. The doping of Co<sub>3</sub>O<sub>4</sub> with Pb also significantly weakened the Co–O bond, which led to the activation energy decreasing from 74.0 kJ mol<sup>−1</sup> to 28.9 kJ mol<sup>−1</sup> and TOF of the reaction at 300 °C increasing from 3.1 × 10<sup>−3</sup> s<sup>−1</sup> to 23.1 × 10<sup>−3</sup> s<sup>−1</sup>. For the reaction over Pb<sub>0.04</sub>Co(CP) in the presence of 5 vol% O<sub>2</sub>, 2 vol% H<sub>2</sub>O, 500 ppmv NO, 10 vol% CO<sub>2</sub>, 50 ppmv SO<sub>2</sub>, or some of them, the largest dynamic impact was caused from the NO together with the O<sub>2</sub>, which led to a decrease of N<sub>2</sub>O conversion from 100% to 40% at 350 °C and 20000 h<sup>−1</sup>. Whereas, CO<sub>2</sub> had almost no influence on the reaction for the Pb<sub>0.04</sub>Co(CP) catalyst at the reaction conditions.

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## 1. Introduction

Nitrous oxide (N<sub>2</sub>O) has been identified as a greenhouse gas and a significant contributor to destruction of ozone in the stratosphere [1–6]. It has been reported that the increasing rate of N<sub>2</sub>O in the atmosphere is 0.2–0.3% per year [1,3], and chemical industry in the worldwide is responsible for about 15–25% of them [4]. According to the content of N<sub>2</sub>O in tail-gases, the exhaust containing N<sub>2</sub>O for the major industrial processes can be divided into the following two kinds: (I) Those with low N<sub>2</sub>O concentration (0.05–0.2 vol%), for instance, the tail-gases caused by the nitric acid production, fossil fuels' combustion, and fluidized-bed combustors. (II) Those with high N<sub>2</sub>O concentration (25–40 vol%), for instance, the tail-gases caused by adipic acid production, and the synthetic processes of acrylonitrile, glyoxal, caprolactam and other chemicals using nitric acid as oxidant/reagent [3–6].

In principle, direct catalytic decomposition of N<sub>2</sub>O should be the most convenient and economical method for the abatement of N<sub>2</sub>O [7,8], as long as the catalyst is active and stable enough under the reaction conditions. It has been successfully developed to eliminate N<sub>2</sub>O from the tail-gases in the kind (II) [4,9–11], due to the temperature increasing caused by the exothermic reaction. However, no application of this method was found yet for the tail-gases in the

kind (I), because the temperature increasing is negligible and the catalyst can not work effectively at lower temperature. Especially, in most of the cases, O<sub>2</sub>, NO<sub>x</sub>, H<sub>2</sub>O even CO<sub>2</sub> are present in the tail-gases, which considerably suppress the activity of the catalysts [12] at the lower temperature. In some cases, SO<sub>2</sub> also appears in the tail-gases, such as in the engine exhaust after TWC (three ways catalyst) or NSR (nitrogen oxides storage reduction) treating. Thus, a catalyst active for the N<sub>2</sub>O decomposition at the lower temperature and stable in the presence of impurity gases is desired for applying the method to tail-gases in the kind (I).

For the direct catalytic decomposition of N<sub>2</sub>O, most researchers studied their catalyst only under ideal reaction conditions (without impurity in the feed gas), or in the presence of O<sub>2</sub>, and H<sub>2</sub>O [13–19]. They found that O<sub>2</sub> and H<sub>2</sub>O in the feed gas largely decreased the activity of the catalysts for the reaction. Russo et al. reported that MgCo<sub>2</sub>O<sub>4</sub> catalyst was more active than ZnCo<sub>2</sub>O<sub>4</sub> and CoCo<sub>2</sub>O<sub>4</sub>, over which the T<sub>50</sub> (the temperature for the N<sub>2</sub>O conversion reaching 50%) of the reaction were 440 °C and 470 °C in the absence and presence of 5 vol% O<sub>2</sub>, respectively [13]. Asano et al. have reported that K-doped Co<sub>3</sub>O<sub>4</sub> catalyst with K/Co ratio of 0.02 was rather active for the reaction in the absence of H<sub>2</sub>O, over which the N<sub>2</sub>O conversion reached to 80% at 200 °C, whereas it became negligible under the presence of 2.5 vol% H<sub>2</sub>O at the reaction temperature [14]. Similar result was also reported by Pasha and the coworkers for the reaction over Cs/Co-0.05 [15], and Cs/Cu-0.1 [16] catalysts. The authors found that the extent of the reaction being inhibited by 4 vol% O<sub>2</sub> significantly depended on the kinds of transitional metal

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of the catalyst, while that caused by 2 vol%  $\text{H}_2\text{O}$  was always greater, irrespective of the catalyst composition. As for the mechanism of  $\text{O}_2$  and  $\text{H}_2\text{O}$  inhibiting the reaction, they have suggested that it arisen from the two impurity gas molecules competitively adsorbing on active sites with  $\text{N}_2\text{O}$ .

It seems that the inhibition effect of NO and  $\text{NO}_2$  on the reaction is more serious for the general catalysts compared to those of  $\text{O}_2$  and  $\text{H}_2\text{O}$  [20–33]. Xue et al. investigated the influence of 10 vol%  $\text{O}_2$ , 3 vol%  $\text{H}_2\text{O}$ , and 500 ppmv NO on the reaction over an optimized  $\text{CoCe}_{0.05}$  catalyst. They found that the inhibitory effect of the impurity gases on the reaction increased in the order  $\text{O}_2 < \text{H}_2\text{O} < \text{NO}$  [20]. However, as reported by Zabitskiy et al., the reaction inhibited by 1.5 vol%  $\text{H}_2\text{O}$  over  $\text{Cu/CeO}_2$ -160 was much more severe than that by 1.5 vol% NO at 500 °C [33]. Kuboňová et al. compared the influence of 5 vol%  $\text{O}_2$  and 1.8–2.3 vol%  $\text{H}_2\text{O}$ , and both of them with 200 ppmv NO in the feed gas 1000 ppmv  $\text{N}_2\text{O}/\text{N}_2$  on the reaction over 2.7% Rh/Al-MCM-41. They found that the  $T_{50}$  for feed gas 1000 ppmv  $\text{N}_2\text{O}/\text{N}_2$  was 245 °C, while it shifted to 305 and 388 °C in the two latter cases, respectively [21]. As  $\text{NO}_2$  could be produced by NO reacting with  $\text{O}_2$ , the negative influence caused by NO together with  $\text{O}_2$  on the reaction may be quite different from that arisen from the NO alone in the feed gas. Rutkowska et al. found that hierarchical Beta zeolite exchanged by  $\text{Fe}^{2+}$ , or  $\text{Co}^{2+}$  was more stable in catalytic activity than that exchanged by  $\text{Cu}^{2+}$  for the feed gas containing 4 vol%  $\text{O}_2$ , 3 vol%  $\text{H}_2\text{O}$  and 200 ppmv NO in 1000 ppmv  $\text{N}_2\text{O}/\text{He}$  [22]. Zhang et al. have reported that indium added into Co-MOR greatly improved the catalytic stability of the catalyst, and due to which, high  $\text{N}_2\text{O}$  conversion (90%) was obtained over  $\text{CoIn}$ -MOR at 450 °C with time on stream of 100 h for the feed gas composed of 5000 ppmv  $\text{N}_2\text{O}$ , 1000 ppmv NO, 5 vol%  $\text{O}_2$ , and 2 vol%  $\text{H}_2\text{O}$  in He [23]. Recently, a much active and stable catalyst, 0.01K-Cu<sub>0.25</sub>Co<sub>2.75</sub>O<sub>4</sub>, was reported by Franken et al., over which  $\text{N}_2\text{O}$  conversion higher than 70% was observed when feed gas 1000 ppmv  $\text{N}_2\text{O}$ , 2 vol%  $\text{O}_2$ , 0.5 vol%  $\text{H}_2\text{O}$  and 200 ppmv NO in  $\text{N}_2$  passed through the catalyst bed at 400 °C with 54,000 h<sup>-1</sup> [24].

Previously, Pérez-Ramírez et al. reported that the reaction over  $\text{Fe}^{3+}$  exchanged ZSM-5 catalyst (ex-FeZSM-5) was positively influenced by 250 ppmv  $\text{SO}_2$  in the feed gas, while the influence of 0.5 vol%  $\text{CO}_2$  on the reaction was negligible [12]. Komvokis et al. found that the addition of 50 ppmv  $\text{SO}_2$  into the feed gas resulted in a pronounced and irreversible deactivation of the  $\text{Ru}/\gamma\text{-Al}_2\text{O}_3$  catalyst [4]. They suggested that stable sulphate species formation on the catalyst surface was responsible for it. However, there are seldom investigations later being concerned with  $\text{CO}_2$  and  $\text{SO}_2$ , whereas these impurity gases are generally contained in the tail-gases coming from combustion processes. Recently, we found that the activity of  $\text{Bi}_{0.02}\text{Co}$  catalyst was hardly influenced by 10 vol%  $\text{CO}_2$ , while  $\text{K}_{0.01}\text{Co}$  catalyst due to the  $\text{CO}_2$  lost its most activity [34]. In this paper, we report  $\text{Pb}_{0.04}\text{Co}$  catalyst, which is more active than  $\text{Bi}_{0.02}\text{Co}$  in the presence of  $\text{CO}_2$ ,  $\text{O}_2$ , and  $\text{H}_2\text{O}$ . As the aim of the present work is to explore a possible catalyst, which can combine with TWC or NSR catalyst to eliminate  $\text{N}_2\text{O}$  from the engines' exhaust, the activity of the catalyst for  $\text{N}_2\text{O}$  decomposition influenced by NO,  $\text{SO}_2$ , together with  $\text{O}_2$  was also studied.

## 2. Experimental

### 2.1. Catalyst preparation

The  $\text{Pb}_x\text{Co}$  catalysts ( $x=0$ –0.2) were generally prepared by coprecipitation method in the following procedures. 0.5 M  $\text{Na}_2\text{CO}_3$  aqueous solution was added dropwise to a mixed solution containing desired amounts of  $\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$  and  $\text{Pb}(\text{NO}_3)_2$  at 40 °C under drastic stirring until the pH of the solution approximately reached to 9.3. The slurry was stirred for additional 2 h before it

was filtered. Then the resultant precipitate was washed with distilled water until the pH of the filtrate reached to 7. To ensure that the wash process is sufficient so that the residual sodium content in the precipitate does not influence the activity of resulting catalysts, the wash-filtrating was carried out for at least 8 h in a continuous filtrating column. Finally, the precipitate was dried at 110 °C for 4 h, followed by calcination at 500 °C in static air for 3 h. According to the mole ratios of  $\text{Pb}(\text{NO}_3)_2$  to  $\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$  in the mixed solution ( $x$ ), the catalysts were labeled as  $\text{Pb}_x\text{Co}(\text{CP})$ . The two extreme cases, were  $\text{Co}_3\text{O}_4(\text{CP})$  and  $\text{PbO}_x(\text{CP})$ , respectively, which were obtained from  $\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$  or  $\text{Pb}(\text{NO}_3)_2$  alone for precipitation.

For comparison, the  $\text{Pb}_{0.04}\text{Co}$  catalyst was also prepared by impregnation method and citric acid method, which were correspondingly labeled as  $\text{Pb}_{0.04}\text{Co}(\text{IM})$  and  $\text{Pb}_{0.04}\text{Co}(\text{CA})$ , respectively. For preparing the  $\text{Pb}_{0.04}\text{Co}(\text{IM})$  catalyst,  $\text{Pb}(\text{NO}_3)_2$  aqueous solution was used to impregnate the  $\text{Co}_3\text{O}_4(\text{CP})$  that was obtained by the coprecipitation method ( $x=0$ ); For preparing the  $\text{Pb}_{0.04}\text{Co}(\text{CA})$  and pure  $\text{Co}_3\text{O}_4(\text{CA})$  catalyst samples,  $\text{Co}(\text{NO}_3)_2$  alone or together with  $\text{Pb}(\text{NO}_3)_2$  in appropriate amounts was dissolved in distilled water. Then, citric acid monohydrate was added to the mixture in moles twice of ( $\text{Co} + \text{Pb}$ ) under continuous stirring. Subsequently, the water was removed at 90 °C until a viscous gel was formed. Finally, the gel was dried overnight at 110 °C, and calcined at 500 °C for 3 h in air.

### 2.2. Catalyst characterization

XRD patterns were recorded with an X'Pert Pro MPD multi-purpose diffractometer (PANalytical, Inc.), which employed Cu K $\alpha$  radiation ( $\lambda = 1.5406 \text{ \AA}$ ) and operated at 40 kV and 30 mA. Diffraction patterns were recorded with scan step of 0.026° at the speed of 22.44 s/step for  $2\theta$  from 10 to 80°. Average sizes of the catalyst crystallines were estimated according to Scherrer equation based on the half-height width of the peak  $2\theta = 36.8^\circ$  (311).

Transmission electron microscopy (TEM) was used for observing the morphology of the crystallites in the catalysts, for which the powder sample was suspended in ethanol and the suspension was dropped onto copper grids with holey carbon films. The average size of the crystallites in the catalyst was obtained from a statistical calculation based on the data of at least 40 crystallites in the catalyst.

Nitrogen adsorption–desorption isotherms were obtained at –196 °C using an ASAP 2020 volumetric analyzer, for which the samples were degassed at 200 °C under high vacuum for 1 h prior to the measurements. BET model was used to estimate the surface areas of the samples.

CO adsorption IR spectra were recorded on a Bruker TENSOR 27 FTIR Spectrophotometer at a resolution of 4 cm<sup>-1</sup> for 16 scans (1 s per scan). For the experiment, self-supporting catalyst wafer or KBr-mixed disc with a diameter of 13 mm was pretreated by  $\text{N}_2$  at 300 °C in quartz IR cell equipped with  $\text{CaF}_2$  windows for 30 min, cooled to 110 °C for taking skeletal spectrum of the catalyst ( $S_c$ ) under evacuation. Then the sample was exposed to 11.3 vol%  $\text{CO}/\text{N}_2$  for taking saturated CO adsorption spectrum, in which the corresponding  $S_c$  was exactly subtracted.

X-ray photoelectron spectra (XPS) measurements of the catalysts were conducted on a Thermo ESCALAB 250Xi using an AlK $\alpha$  source. The carbonaceous C 1s binding energy of 284.8 eV was used as a reference for determining the binding energies.

$\text{O}_2$  pulse adsorption and temperature programmed desorption of  $\text{O}_2$  ( $\text{O}_2$ -TPD) was performed on Chem BET Pulsar TPR/TPD. Each sample (0.300 g) was pretreated in situ at 300 °C for 20 min in He flow. Then it was subsequently cooled down to 100 °C,  $\text{O}_2$  was injected in pulses (200  $\mu\text{L}$ ) until saturated adsorption was reached, and after that it was cooled down to a temperature lower than 50 °C

in He, to start the O<sub>2</sub>-TPD in the flow at temperature ramp rate of 10 °C/min.

### 2.3. Activity tests and dynamic study

Activity of the catalysts for N<sub>2</sub>O direct decomposition was tested in an integral fixed bed continuous flow quartz reactor (with an inside diameter of 4 mm). Gas mixture being composed of 2000 ppmv N<sub>2</sub>O in Ar or that with some of the impurity gases (5 vol% O<sub>2</sub>, 2 vol% H<sub>2</sub>O, 500 ppmv NO, 10 vol% CO<sub>2</sub>, 50 ppmv SO<sub>2</sub>) was fed to 0.200 g (40–60 mesh) catalyst at gas hourly space velocity (GHSV) 20000 h<sup>-1</sup>. It was confirmed that neither external nor internal mass transport resistance influencing the reaction for the Pb<sub>0.04</sub>Co catalyst at 300 °C, by feeding the gas flow at 50 ml/min to 0.2 g catalyst and at 75 ml/min to 0.30 g catalyst, as well as changing particle size of the catalyst from 40–60 mesh to 60–80 mesh. Both the inlet (dry feed gas) and effluent gas (after condensation for removing some of H<sub>2</sub>O) were analyzed (refer to Fig. S1) by gas chromatography equipped with a porapak Q column (4 m in length and 2.1 mm in inner diameter), using TCD as detector. Steady-state catalytic activity was measured at temperatures between 150 and 450 °C, in step of 50 °C. Based on the N<sub>2</sub>O concentrations of incoming (*c*(N<sub>2</sub>O)<sub>in</sub>) and effluent (*c*(N<sub>2</sub>O)<sub>out</sub>), N<sub>2</sub>O conversion was calculated according to the equation

$$\text{Conv.}\% = \frac{c(\text{N}_2\text{O})_{\text{in}} - c(\text{N}_2\text{O})_{\text{out}}}{c(\text{N}_2\text{O})_{\text{in}}} \times 100\% \quad (1)$$

To obtain kinetic parameters, the reaction was carried out on a differential quartz reactor (with an inside diameter of 2.2 mm). In this case, 0.0083–0.180 g catalyst (60–80 mesh) was used and the N<sub>2</sub>O conversion was controlled in the range of 7–15% to minish systematic analysis error as well as the deviation resulted from reactant concentration change in the catalyst bed.

Specific reaction rate (*r*), rate constant (*k*), activation energy (*E<sub>a</sub>*) and turnover frequency (TOF) were respectively calculated according to the following equations:

$$r = \frac{p_0 \times F \times 2000 \times 10^{-6}}{R \times T_0 \times m_{\text{cat}}} \times \text{conv.}\% \quad (\mu\text{mol s}^{-1} \text{g}_{\text{cat}}^{-1}) \quad (2)$$

$$k = \frac{r}{\bar{c}} \quad (3)$$

$$\text{TOF} = \frac{r}{n} \quad (4)$$

In Eq. (2), *p*<sub>0</sub> is atmospheric pressure (101325 Pa), *F* (ml s<sup>-1</sup>) is the total flow rate of feed gas mixture, *R* is gas constant (8.314 J K<sup>-1</sup> mol<sup>-1</sup>), *m*<sub>cat</sub> (g) is the amount of the catalyst, *T*<sub>0</sub> is the room temperature (298 K); In the Eq. (3)  $\bar{c}$  (μmol m<sup>-3</sup>) is the N<sub>2</sub>O concentrations averaged from those at the inlet and outlet of the reactor; In the equation (4), *n* μmol g<sub>cat</sub><sup>-1</sup> is the amount of active sites detected by O<sub>2</sub>-TRD. The activation energy was determined based on the reaction data in the temperature ranges 473–573 K for Pb<sub>0.04</sub>Co(CP), 573–673 K for Co<sub>3</sub>O<sub>4</sub>(CP), according to Arrhenius equation.

For kinetic parameters, in addition to the direct determination in differential reactor, they were also estimated based on our integral reaction results. In the later case, the N<sub>2</sub>O concentrations at each definite catalyst bed layer were calculated, according to the reaction order that was confirmed to be the first order by our experiments.

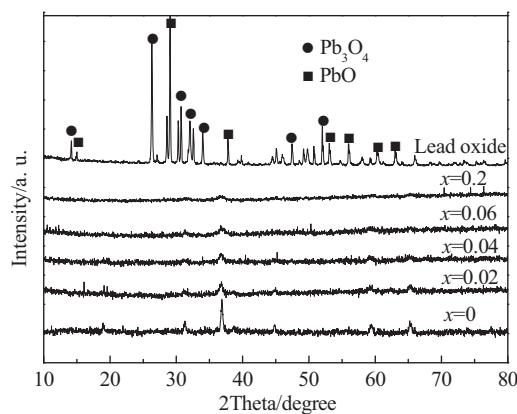


Fig. 1. XRD patterns of the Pb<sub>x</sub>Co(CP) catalyst samples.

Table 1

Comparison of the catalysts on their surface area and average crystal size.

Catalysts	BET surface area (m <sup>2</sup> /g)	Crystal size (nm)	
Co <sub>3</sub> O <sub>4</sub> (CP)	11.7	33 <sup>a</sup>	33.8 <sup>b</sup>
Pb <sub>0.04</sub> Co (CP)	64.7	12 <sup>a</sup>	11.4 <sup>b</sup>

<sup>a</sup> Calculated from XRD.

<sup>b</sup> Observed by TEM.

## 3. Results and discussion

### 3.1. Textural structure and surface property of the catalysts

#### 3.1.1. Textural structure and associated possible mechanism

Fig. 1 presents the XRD patterns of the Pb<sub>x</sub>Co(CP) catalysts (*x* = 0–0.2), from which it can be seen that all the diffraction peaks of the catalysts belong to the Co<sub>3</sub>O<sub>4</sub> spinel structure (JCPDS 43–1003). For the samples containing Pb, the diffraction peaks were markedly broadened compared with those of pure Co<sub>3</sub>O<sub>4</sub>(CP), and the extent was increased with the *x* increasing in the range of 0–0.06. Average sizes of the Co<sub>3</sub>O<sub>4</sub> crystallites were estimated for the pure Co<sub>3</sub>O<sub>4</sub>(CP) and Pb<sub>0.04</sub>Co(CP) catalysts, according to Scherrer equation, which were 33 and 12 nm, respectively (Table 1). The results were in accordance with the BET surface areas of the two samples, 11.7 m<sup>2</sup>/g for Co<sub>3</sub>O<sub>4</sub>(CP) and 64.7 m<sup>2</sup>/g for Pb<sub>0.04</sub>Co(CP) (Table 1).

Fig. 2 shows TEM morphologies of the crystallites in Co<sub>3</sub>O<sub>4</sub>(CP) and Pb<sub>0.04</sub>Co(CP). It can be seen that the crystallites in the former ranged from 25 to 40 nm, with an average size of 33.8 nm, while those in the latter ranged from 9 to 14 nm, with an average size of 11.4 nm (Table 1). The results agree well with those estimated from XRD.

Herein, it should be noticed that neither new phases other than Co<sub>3</sub>O<sub>4</sub>, nor the peak shifting were observed for the Pb<sub>x</sub>Co(CP) catalysts (*x* = 0–0.06) in XRD. To study the presence state of Pb in the catalysts, a catalyst sample Pb<sub>0.2</sub>Co(CP) with the PbO content of 35.7 wt.% was prepared and analyzed by XRD. Surprisingly, the same phenomena still appeared (Fig. 1). The results mean that the Pb existed neither separately as its oxides nor as a compound combined with Co. The Pb in the Pb<sub>x</sub>Co(CP) catalysts should not be present as solid solution with Co as well, as no peak shifting due to the larger radius (120 pm) of Pb<sup>2+</sup> than that of Co<sup>2+</sup> (72 pm) could be observed. On the other hand, strong diffraction peaks appeared on the PbO<sub>x</sub>(CP) sample that was obtained from Pb(NO<sub>3</sub>)<sub>2</sub> precipitation. Thus, for Pb<sub>0.04</sub>Co(CP) catalyst, it is reasonable to speculate that Pb most probably presents on the Co<sub>3</sub>O<sub>4</sub> crystallites' surface, and hence it was highly dispersed in the catalyst.

The speculation was validated by XPS measurement. As shown in Table 2, the atomic ratio given by the XPS was 0.095, which was about twice of that calculated by the molecular ratio of Pb(NO<sub>3</sub>)<sub>2</sub>



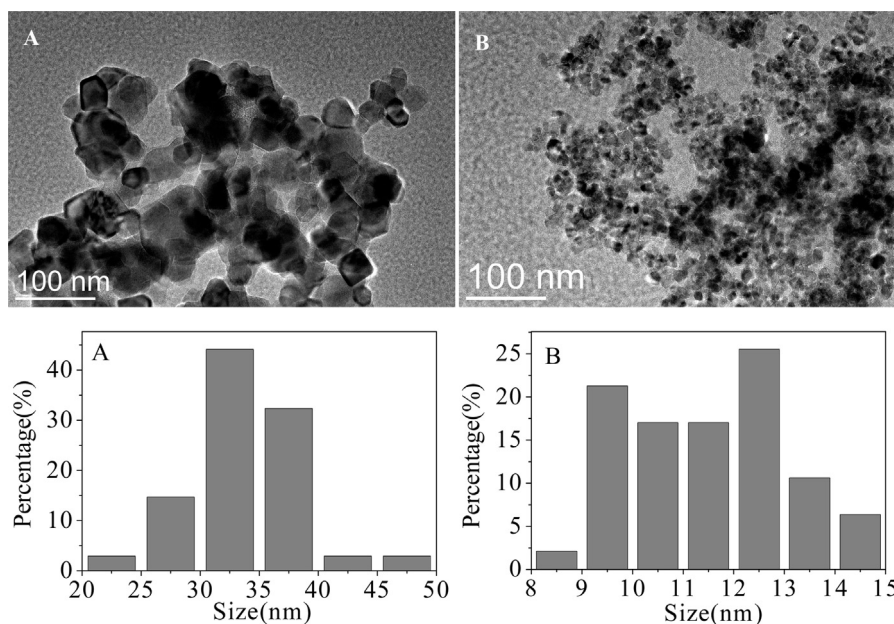


Fig. 2. TEM photos and crystallite size distribution of Co<sub>3</sub>O<sub>4</sub>(CP) (A) and Pb<sub>0.04</sub>Co(CP) (B) samples.

**Table 2**  
XPS results of Pb<sub>0.04</sub>Co and Co<sub>3</sub>O<sub>4</sub>.

Catalysts	Binding energy (eV)				Atomic ratio of Pb/Co
	Co2p <sub>1/2</sub>	Co2p <sub>3/2</sub>	Pb4f <sub>5/2</sub>	Pb4f <sub>7/2</sub>	
Co <sub>3</sub> O <sub>4</sub>	794.9	779.9	–	–	–
Pb <sub>0.04</sub> Co	794.8	779.9	143.0	138.1	0.095

to Co(NO<sub>3</sub>)<sub>2</sub>·6H<sub>2</sub>O used for coprecipitation. Taking account of that the depth generally measured by the XPS is 3–5 nm, it can be considered that the actual atomic ratio of Pb to Co on the Pb<sub>0.04</sub>Co(CP) catalyst surface should be much larger than the datum given by the XPS measurement. Therefore, it can be concluded that the Pb in Pb<sub>0.04</sub>Co(CP) catalyst predominantly exists on the Co<sub>3</sub>O<sub>4</sub> crystallites' surface.

Thus, the possible mechanism for the presence state of Pb can be tentatively described as follows: As the concentration of Co<sup>2+</sup> was absolutely larger compared with that of Pb<sup>2+</sup> in the solution for coprecipitation and that the solubility product constants ( $7.4 \times 10^{-14}$  for PbCO<sub>3</sub> and  $1.4 \times 10^{-13}$  for CoCO<sub>3</sub>) are much closed to each other, the CoCO<sub>3</sub> crystallites must be firstly produced in the coprecipitation. During this procedure, the Pb<sup>2+</sup> cation may hardly incorporate into the CoCO<sub>3</sub> crystal lattice, due to its much larger radius compared with that of Co<sup>2+</sup> cation. Thus, once a Pb<sup>2+</sup> cation bonded to CO<sub>3</sub><sup>2-</sup> anion on the crystallite surface, it would interrupt the further growth where for the crystallite. As the results, the average crystalline size of Co<sub>3</sub>O<sub>4</sub> in Pb<sub>0.04</sub>Co(CP) catalyst must be considerably less than that in pure Co<sub>3</sub>O<sub>4</sub>(CP) sample, as measured by XRD and TEM, and therefore Pb in the Pb<sub>0.04</sub>Co(CP) catalyst must predominantly exist on the catalyst surface, as measured by XPS analyses.

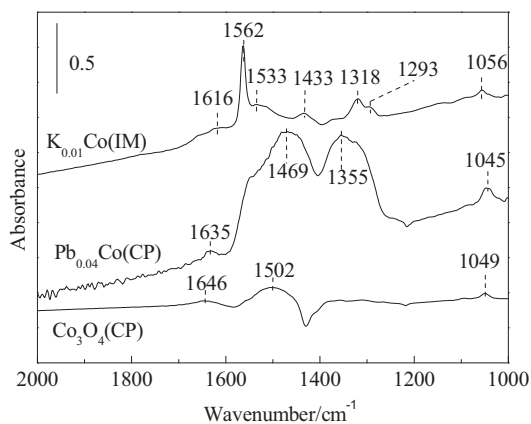
To verify the mechanism, the Pb<sub>0.04</sub>Co(CA) sample was measured by XRD (Fig. S2). Interestingly, the sample displayed its clear PbO phase together with that of Co<sub>3</sub>O<sub>4</sub>, though it has the same Pb content with that of Pb<sub>0.04</sub>Co(CP). Furthermore, from the half-height width of the peak, it can be deduced that the average size of Co<sub>3</sub>O<sub>4</sub> crystallites in the Pb<sub>0.04</sub>Co(CA) (22 nm) was much larger than those in Pb<sub>0.04</sub>Co(CP) (12 nm). These results indicate that the average size decreasing of the Co<sub>3</sub>O<sub>4</sub> crystallites due to the Pb presence in the catalysts is significantly associated with catalyst

preparation method, which strongly supports the mechanism mentioned above. Herein, it should be noted that the average size of Co<sub>3</sub>O<sub>4</sub> crystallites in the Pb<sub>0.04</sub>Co(CA) (22 nm) was also obviously less than that (41 nm) in the Co<sub>3</sub>O<sub>4</sub>(CA) sample (not shown). The little Co<sub>3</sub>O<sub>4</sub> crystallites should be resulted from possible splitting of some larger Co<sub>3</sub>O<sub>4</sub> crystallites during calcination, where some Pb<sup>2+</sup> cations were incorporated in, due to the much larger radius of Pb<sup>2+</sup> than that of Co<sup>2+</sup>.

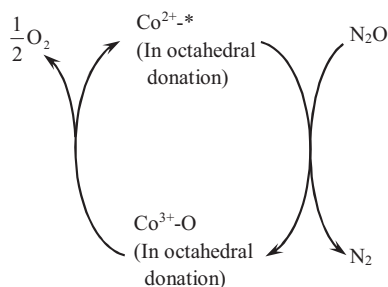
### 3.1.2. Surface property

It has been proposed that the K<sup>+</sup> cations cause the electron donation from the oxygen anions to the cobalt cations and therefore weaken the Co–O bond [35,36]. To investigate the surface property of Co<sub>3</sub>O<sub>4</sub> influenced by Pb, CO adsorption IR spectra on Co<sub>3</sub>O<sub>4</sub>(CP) and Pb<sub>0.04</sub>Co(CP) were recorded (Fig. S3A). On Co<sub>3</sub>O<sub>4</sub>(CP), the band due to CO adsorption on Co<sup>2+</sup> appeared at 1646 cm<sup>−1</sup>, while it shifted to 1635 cm<sup>−1</sup> on Pb<sub>0.04</sub>Co(CP). To confirm that the band is characteristic for CO adsorbed on Co<sup>2+</sup> cations and that the wavenumber of the band is associated with electric property of the Co cations, the CO adsorption IR spectra on a K<sub>0.01</sub>Co(IM) self-supporting wafer and on a disc prepared by grinding Co<sub>3</sub>O<sub>4</sub>(CP) with KBr were recorded (Fig. S3B). On the K<sub>0.01</sub>Co(IM) sample, as expected, the band shifted to 1616 cm<sup>−1</sup>. Even on the sample of Co<sub>3</sub>O<sub>4</sub>(CP) ground with KBr, the band shifting from 1646 cm<sup>−1</sup> to 1627 cm<sup>−1</sup> could be observed. Fig. 3 compares the CO adsorption spectra on Co<sub>3</sub>O<sub>4</sub>(CP), Pb<sub>0.04</sub>Co(CP) and K<sub>0.01</sub>Co(IM). It can be found that the band on Pb<sub>0.04</sub>Co(CP) was at 1635 cm<sup>−1</sup>, which is larger than that of K<sub>0.01</sub>Co(IM) (1616 cm<sup>−1</sup>) while less than that of Co<sub>3</sub>O<sub>4</sub>(CP) (1646 cm<sup>−1</sup>) in wave number. These results indicate that Pb<sup>2+</sup> in the Pb<sub>0.04</sub>Co(CP) catalyst has the electron donation effect similar to that of K<sup>+</sup>, though the effect is not comparable with the latter.

In literature, the Co 2p<sub>3/2</sub> was usually applied to characterize the strength of Co–O bond [14,37–39], whereas, no large difference in the binding energy (BE) indicating the function of Pb<sup>2+</sup> weakening the Co–O bond can be recognized by the XPS measurements on Co<sub>3</sub>O<sub>4</sub>(CP) and Pb<sub>0.04</sub>Co(CP). As shown in Table 2, the two samples exhibited the same BE of 779.9 eV for Co 2p<sub>3/2</sub>, though their Co 2p<sub>1/2</sub> (794.9 and 794.8 eV) was slightly different. It may arise from the following two reasons: (1) XPS detects the atoms at least 3 nm deep below the catalyst surface, whereas Pb in the Pb<sub>0.04</sub>Co(CP) pre-



**Fig. 3.** Steady FTIR absorption spectra of CO on  $K_{0.01}Co(IM)$ ,  $Pb_{0.04}Co(CP)$  and  $Co_3O_4(CP)$  at room temperature.



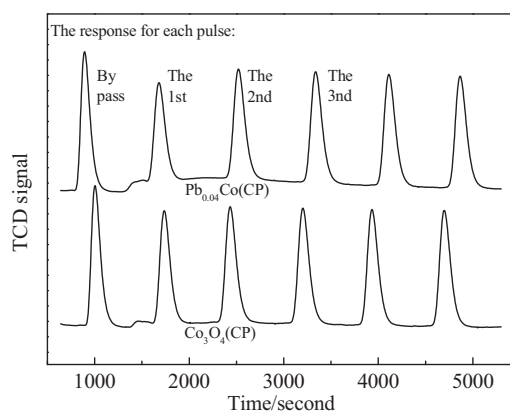
**Fig. 4.** Chemical state change for the active sites in the catalytic cycles.  
Note:  $Co^{2+}\cdot$  stands for the oxygen vacancy associated with the active site.

dominantly presents at the catalyst surface, as mentioned above; (2) Pb weakening the Co–O bond is not comparable with alkali and alkaline earth metals in the extent.

Table 2 also represented the binding energy of  $Pb\ 4f_{5/2}$  (142.98 eV) and  $Pb\ 4f_{7/2}$  (138.13 eV), which reveal that the Pb primarily existed in bivalent [40–42] in the  $Pb_{0.04}Co(CP)$  catalyst, though  $Pb_3O_4$  phase together with  $PbO$  was detected by XRD on the  $PbO_x$  (CP) sample.

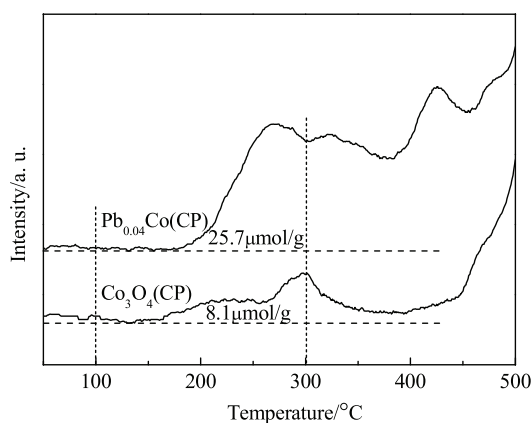
Maniak et al. [36] found that  $K^+$  cations primarily weakens the Co–O bond of octahedral  $Co^{3+}$  in the cobalt spinel, leading to reducibility of the  $Co^{3+}$  increasing, and that the spinel doped with  $K_2CO_3$  was more active for the reaction and easier to be reduced than those doped with other potassium precursors. Therefore authors proposed that the octahedral  $Co^{3+}$  cations are active sites for catalyzing the reaction. Actually, the active sites is changed in cycle between  $Co^{3+}$  and its lower valence, which was widely known as cationic redox mechanism [14,18,24,29]. As the active state of the active sites, which leads to  $N_2O$  molecules decomposing to  $N_2$  and  $O_{ad}$ , it must be capable to receive the oxygen resulted from  $N_2O$  decomposition. It means that the active state of the active sites must possess one oxygen vacancy. Thus, the change of the octahedral cobalt cations in valence and in oxygen coordination along with catalytic cycles can be represented in Fig. 4, according to the redox reaction mechanism [36,43].

The oxygen vacancy on the catalyst surface was measured by  $O_2$  pulse adsorption (Fig. 5). By pretreating the catalyst sample (in He 300 °C for 20 min), the O atoms adsorbed on the catalyst surface and the  $O^{2-}$  ions weakly bonded to  $Co^{2+}$  cations will escape from the catalyst surface, forming oxygen vacancies over there. The latter will be detected by the subsequent  $O_2$  pulse adsorption at appropriate temperature. Hence, by integrating each response area with respect to that being reached to saturated adsorption over the catalysts, the amount of  $O_2$  adsorbed on the oxygen vacan-



**Fig. 5.** Pulse adsorption of  $O_2$  on the catalyst samples\* at 100 °C.

\*Note: The samples had been activated in situ at 300 °C in He for 20 min before the experiment.



**Fig. 6.**  $O_2$ -TPD profiles of the catalyst samples\* in He.

\*Note: Saturated adsorption of  $O_2$  on the samples had been done in situ at 100 °C before the experiment.

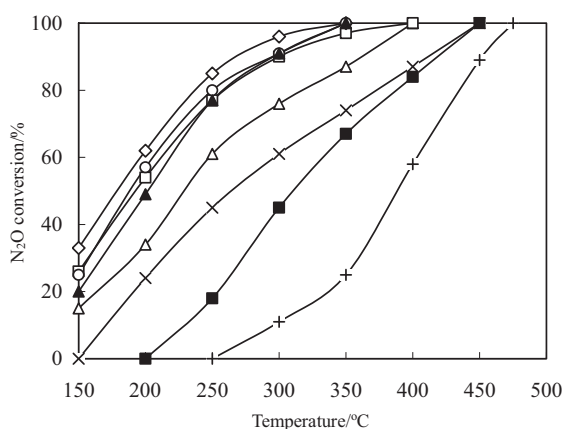
cies can be estimated. They were  $5.27\ \mu\text{mol g}^{-1}$  for  $Pb_{0.04}Co(CP)$ , and  $2.55\ \mu\text{mol g}^{-1}$  for  $Co_3O_4(CP)$ . As the catalysts were pretreated at 300 °C in situ and the  $O_2$  adsorption was conducted at 100 °C, the oxygen vacancies produced on each catalyst should be at least larger than twice of them.

$O_2$ -TPD on the catalysts represented the similar results. As shown in Fig. 6,  $Pb_{0.04}Co(CP)$  gave much larger  $O_2$  desorption area in the temperature range of 100–300 °C compared with  $Co_3O_4(CP)$ . Accordingly, the accumulation  $O_2$  amount over  $Pb_{0.04}Co(CP)$  and  $Co_3O_4(CP)$  were  $25.7$  and  $8.1\ \mu\text{mol g}^{-1}$ , respectively. For the two catalysts, by combining the  $O_2$  desorption amounts with their BET surface areas (in Table 1), their oxygen vacancy densities were further calculated. It was  $0.40\ \mu\text{mol m}^{-2}$  for  $Pb_{0.04}Co(CP)$  and  $0.69\ \mu\text{mol m}^{-2}$  for  $Co_3O_4(CP)$ . Clearly, if one presumes that the oxygen vacancy is exclusively produced at  $Co_3O_4$  surface, the results will also strongly support our conclusion that Pb predominantly present at the  $Pb_{0.04}Co(CP)$  catalyst surface. The reason is that the  $Co_3O_4$  surface is covered by Pb to some extent in this case, though the Pb content in the catalyst was rather little.

### 3.2. Catalytic performance of the $Pb_{0.04}Co(CP)$ catalysts

#### 3.2.1. For the feed gas of 2000 ppmv $N_2O/Ar$

The catalytic performance of the  $Pb_xCo(CP)$  catalysts with Pb/Co molar ratio  $x$  in the range of 0–0.1 in the reaction is shown in Fig. 7. Compared with  $Co_3O_4(CP)$ , all the  $Pb_xCo(CP)$  catalysts displayed higher activity for the reaction. For the  $Pb_xCo(CP)$  catalysts,



**Fig. 7.** N<sub>2</sub>O conversion over the Pb<sub>x</sub>Co(CP) catalysts ( $x = 0$  (+), 0.01 (×), 0.02 (Δ), 0.03 (□), 0.04 (◇), 0.05 (○), 0.06 (▲), 0.1 (■)) for feed gas 2000 ppmv N<sub>2</sub>O/Ar.

interestingly, their optimal Pb/Co molar ratio appeared at 0.04, the such small ratio should be derived from their special structure: Pb predominantly presents on the Co<sub>3</sub>O<sub>4</sub> crystallites' surface in the catalyst.

### 3.2.2. The mechanism of Pb improving the reaction

The N<sub>2</sub>O decomposition taking place over the Pb<sub>0.04</sub>Co(CP) and Co<sub>3</sub>O<sub>4</sub>(CP) catalyst in first order was confirmed both by our differential and integral reaction experiments. On the basis, the rate constants ( $k$ ) at some definite temperatures and the active energy ( $E_a$ ) of the reaction over Pb<sub>0.04</sub>Co(CP) and Co<sub>3</sub>O<sub>4</sub>(CP) were detected in the feed gas of 2000 ppmv N<sub>2</sub>O/Ar. Table 3 shows that the  $k$  at 300 °C were  $1.56 \times 10^{-5} \text{ m}^3 \text{ s}^{-1} \text{ g}^{-1}$  for Pb<sub>0.04</sub>Co(CP) and  $6.54 \times 10^{-7} \text{ m}^3 \text{ s}^{-1} \text{ g}^{-1}$  for Co<sub>3</sub>O<sub>4</sub>(CP). Clearly, the much larger rate constants for Pb<sub>0.04</sub>Co(CP) compared with Co<sub>3</sub>O<sub>4</sub>(CP), which was 24 times as high as that of the latter, should be derived from its larger amount of active sites and its possible larger turn over frequency (TOF) of the reaction at the active sites, in comparison with those of Co<sub>3</sub>O<sub>4</sub>(CP). Furthermore, the  $k$  at each reaction temperature and  $E_a$  were also estimated from our integral reaction data by calibrating the N<sub>2</sub>O concentration change in the catalyst bed, as shown in the table. Quite closed data were obtained from the two methods.

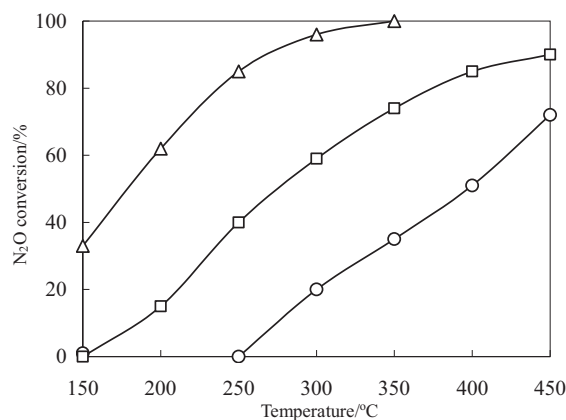
For the catalytic N<sub>2</sub>O decomposition, it was considered to be initiated by the step (I) over transitional metal oxides, i.e., N<sub>2</sub>O reacting with the oxygen vacancies (\*) that associated with the active sites [6,13,24,38],



and the reaction is controlled by the oxygen desorption from the active sites occupied by oxygen in the step (2) [44].



As described in Section 3.1, the Pb<sub>0.04</sub>Co(CP) and Co<sub>3</sub>O<sub>4</sub>(CP) catalyst desorbed 25.7 and 8.1  $\mu\text{mol g}^{-1} \text{ O}_2$  at the temperature below 300 °C in O<sub>2</sub>-TPD, respectively, after a saturated O<sub>2</sub> desorption at 100 °C. Clearly, the results indicate the population of oxygen vacancies (51.4  $\mu\text{mol g}^{-1}$  for Pb<sub>0.04</sub>Co(CP) and 16.2  $\mu\text{mol g}^{-1}$  for Co<sub>3</sub>O<sub>4</sub>(CP) that can be reproduced at 300 °C by the step (II), as just these part of oxygen vacancies can be expected to work on for catalyzing the reaction in the cycles (Fig. 4). On this basis, TOF of the reaction over the catalysts was calculated (Table 3), which indicates that the reaction occurs with  $23.1 \times 10^{-3} \text{ s}^{-1}$  over Pb<sub>0.04</sub>Co(CP) at 300 °C, with  $3.1 \times 10^{-3} \text{ s}^{-1}$  over Co<sub>3</sub>O<sub>4</sub>(CP). Clearly, both the much larger TOF and the much lower  $E_a$  (28.9 kJ mol<sup>-1</sup>) of Pb<sub>0.04</sub>Co(CP) compared with those of Co<sub>3</sub>O<sub>4</sub>(CP) must be derived from the function of Pb weakening Co–O bond.



**Fig. 8.** N<sub>2</sub>O conversion over Pb<sub>0.04</sub>Co(CP) (Δ), Pb<sub>0.04</sub>Co(IM) (□) and Co<sub>3</sub>O<sub>4</sub>(CP) (○) for feed gas 2000 ppmv N<sub>2</sub>O/Ar.

This property of Pb in Pb<sub>0.04</sub>Co(CP) weakening the Co–O bond exerted its more significance when the reaction took place over the catalyst in the feed gas with 5 vol% O<sub>2</sub> presence. As shown in Table 3, due to the introduction of 5 vol% O<sub>2</sub> into the feed gas, the  $k$  over Co<sub>3</sub>O<sub>4</sub>(CP) at 300 °C seriously decreased (from  $6.54 \times 10^{-7}$  to  $1.55 \times 10^{-7} \text{ m}^3 \text{ s}^{-1} \text{ g}^{-1}$ ), which may be associated with the possible competitive adsorption of O<sub>2</sub> with N<sub>2</sub>O on the oxygen vacancy. However, in the case of Pb<sub>0.04</sub>Co(CP) catalyst, the  $k$  decreasing (from  $1.56 \times 10^{-5}$  to  $1.15 \times 10^{-5} \text{ m}^3 \text{ s}^{-1} \text{ g}^{-1}$ ) caused by 5 vol% O<sub>2</sub> was quite limited. Clearly, this phenomena can be attributed to Pb weakening the Co–O bond and hence promotes the step (II), making the reaction over the catalyst hardly influenced by O<sub>2</sub>.

Actually, the deduction that Pb in the Pb<sub>0.04</sub>Co catalyst plays the role of weakening Co–O bond and therefore increases the TOF of the reaction was verified by the reaction over Pb<sub>0.04</sub>Co(IM). Since the catalyst was prepared by impregnating Pb(NO<sub>3</sub>)<sub>2</sub> on the Co<sub>3</sub>O<sub>4</sub>(CP), it can be speculated that the Pb<sub>0.04</sub>Co(IM) catalyst must have less active sites in population for catalyzing the reaction, as the Pb<sup>2+</sup> cations could only presents the Co<sub>3</sub>O<sub>4</sub> crystallite surface, and therefore block some active sites on the Co<sub>3</sub>O<sub>4</sub> crystallite surface. However, as shown in Fig. 8, considerable higher N<sub>2</sub>O conversion was obtained over Pb<sub>0.04</sub>Co(IM) than that over Co<sub>3</sub>O<sub>4</sub>(CP).

Certainly, the Pb<sub>0.04</sub>Co(IM) is not comparable with Pb<sub>0.04</sub>Co(CP) in activity, due to the much more active sites of the latter in population, being derived from the special coprecipitation method for catalyst preparation.

### 3.2.3. For the feed gas of 2000 ppmv N<sub>2</sub>O/Ar containing some impurities

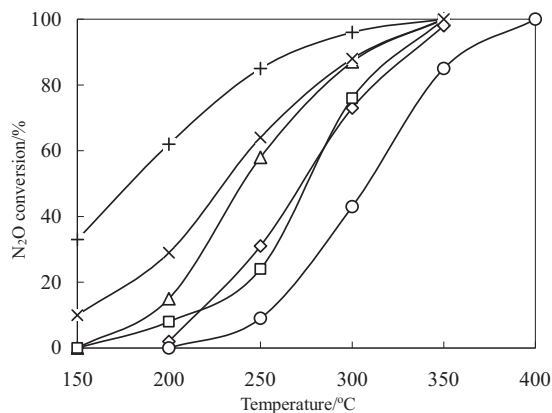
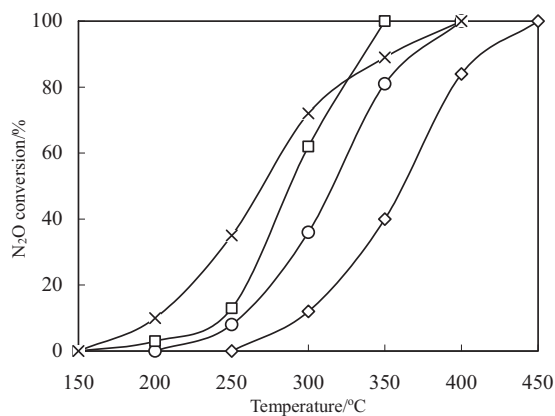
Fig. 9 shows the N<sub>2</sub>O reaction results over the Pb<sub>0.04</sub>Co(CP) catalyst for the feed gas of 2000 ppmv N<sub>2</sub>O together with 5 vol% O<sub>2</sub>, 2 vol% H<sub>2</sub>O, 500 ppmv NO, 10 vol% CO<sub>2</sub>, or 50 ppmv SO<sub>2</sub> in Ar. The inhibition effect of the impurity gases on the reaction over the catalyst was quite limited. Over the catalyst, T<sub>90</sub> (the temperature for N<sub>2</sub>O conversion reaching 90%) of the reaction in the feed gas of 2000 ppmv N<sub>2</sub>O/Ar was 270 °C. When 5 vol% O<sub>2</sub>, 500 ppmv NO, 50 ppmv SO<sub>2</sub>, 10 vol% CO<sub>2</sub>, and 2 vol% H<sub>2</sub>O was introduced into the feed gas, it increased to 309, 333, 305, 325 and 360 °C, respectively. Recently, it was reported that the T<sub>90</sub> for the reaction of 1000 ppmv N<sub>2</sub>O/N<sub>2</sub> over 0.01K–Cu<sub>0.25</sub>Co<sub>2.75</sub>O<sub>4</sub> catalyst from 310 °C increased to 350, 410, and 340 °C, respectively, due to 2 vol% O<sub>2</sub>, 200 ppmv NO, or 0.5 vol% H<sub>2</sub>O being introduced into the gas mixture [24]. Compared with the catalyst reported in literature, the Pb<sub>0.04</sub>Co(CP) catalyst seems to be better on resisting the impurity gases.

As shown in Fig. 10, introduction of 10 vol% CO<sub>2</sub> together with 5 vol% O<sub>2</sub> into the feed gas just made the T<sub>90</sub> increased to 336 °C. Clearly, the increment (66 °C) of T<sub>90</sub> due to the presence of 10 vol%

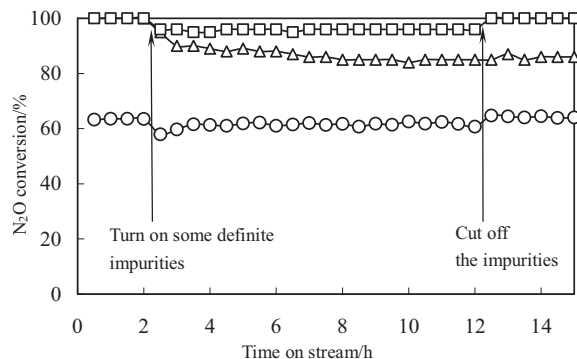
**Table 3**

Active sites of the catalysts and kinetic parameters of the reaction over the catalysts.

Cat.	$T(^{\circ}\text{C})$	$k(\text{m}^3 \text{s}^{-1} \text{g}^{-1})^{\text{a}}$	$k(\text{m}^3 \text{s}^{-1} \text{g}^{-1})^{\text{b}}$	$E_{\text{a}}(\text{kJ mol}^{-1})^{\text{a}}$	$E_{\text{a}}(\text{kJ mol}^{-1})^{\text{b}}$	Active sites ( $\mu\text{mol g}^{-1}$ ) <sup>c</sup>	TOF ( $\text{s}^{-1}$ ) <sup>d</sup>
$\text{Co}_3\text{O}_4$	300	$4.83 \times 10^{-7}$	$6.54 \times 10^{-7}$	63.9	74.0	16.2 (5.1)	$3.1 \times 10^{-3}$
	350	$1.19 \times 10^{-6}$	$1.55 \times 10^{-7} (\text{O}_2)$				
	400	$3.60 \times 10^{-6}$	$1.77 \times 10^{-6}$				
$\text{Pb}_{0.04}\text{Co}$	200	$4.23 \times 10^{-6}$	$6.64 \times 10^{-6}$	25.9	28.9	51.4 (10.5)	$23.1 \times 10^{-3}$
	250	$7.87 \times 10^{-6}$	$4.35 \times 10^{-6}$				
	300	$1.33 \times 10^{-5}$	$9.30 \times 10^{-6}$				
	350	$9.76 \times 10^{-6} (\text{O}_2)$	$1.56 \times 10^{-5}$				

<sup>a</sup> Evaluated from integral reaction of 2000 ppmv  $\text{N}_2\text{O}$  + Ar with or without  $\text{O}_2$  (5 vol%).<sup>b</sup> Measured by differential reaction of 2000 ppmv  $\text{N}_2\text{O}$  + Ar.<sup>c</sup> The data at 300  $^{\circ}\text{C}$  detected by  $\text{O}_2$ -TRD, while those in parentheses are detected by  $\text{O}_2$  pulse adsorption.<sup>d</sup> Calculated based on the data detected by differential reaction and  $\text{O}_2$ -TRD.**Fig. 9.**  $\text{N}_2\text{O}$  conversion over the  $\text{Pb}_{0.04}\text{Co}(\text{CP})$  catalyst for the feed gas 2000 ppmv  $\text{N}_2\text{O}/\text{Ar}$  (+); with 50 ppmv  $\text{SO}_2$  (x), 5 vol%  $\text{O}_2$  ( $\Delta$ ), 10 vol%  $\text{CO}_2$  ( $\square$ ) 500 ppmv  $\text{NO}$  ( $\diamond$ ), 2 vol%  $\text{H}_2\text{O}$  ( $\circ$ ).**Fig. 10.**  $\text{N}_2\text{O}$  conversion over the  $\text{Pb}_{0.04}\text{Co}(\text{CP})$  catalyst for the feed gas 2000 ppmv  $\text{N}_2\text{O}$  with 10 vol%  $\text{CO}_2$  + 5 vol%  $\text{O}_2$  ( $\square$ ), 50 ppmv  $\text{SO}_2$  + 5 vol%  $\text{O}_2$  (x), 2 vol%  $\text{H}_2\text{O}$  + 5 vol%  $\text{O}_2$  ( $\circ$ ), or 500 ppmv  $\text{NO}$  + 5 vol%  $\text{O}_2$  ( $\diamond$ ).

$\text{CO}_2$  + 5 vol%  $\text{O}_2$  in the feed gas was much less than the sum of that caused by 10 vol%  $\text{CO}_2$  (55  $^{\circ}\text{C}$ ) and 5 vol%  $\text{O}_2$  (39  $^{\circ}\text{C}$ ) alone. Similarly, the increment of  $T_{90}$  (100  $^{\circ}\text{C}$ ) caused by 5 vol%  $\text{O}_2$  together with 2 vol%  $\text{H}_2\text{O}$  was less than the sum caused by the corresponding individual impurity gases. However, for 500 ppmv  $\text{NO}$  coexisting with 5 vol%  $\text{O}_2$ , and 50 ppmv  $\text{SO}_2$  coexisting with 5 vol%  $\text{O}_2$  in the feed gas, the increments were obviously larger than the corresponding sum. For instance, in the case of 500 ppmv  $\text{NO}$  + 5 vol%  $\text{O}_2$ , the  $\text{N}_2\text{O}$  conversion decreased from 100% to 40%, and in the case of 50 ppmv  $\text{SO}_2$  + 5 vol%  $\text{O}_2$ , the  $\text{N}_2\text{O}$  conversion decreased from 100% to 89%. These phenomena may be associated with the possible formation

**Fig. 11.**  $\text{N}_2\text{O}$  conversion over  $\text{Pb}_{0.04}\text{Co}(\text{CP})$  catalyst at 350  $^{\circ}\text{C}$ . ( $\Delta$ ) Feeding gas 2000 ppmv of  $\text{N}_2\text{O}/\text{Ar}$  with or without 50 ppmv  $\text{SO}_2$  + 5 vol%  $\text{O}_2$  at 20000  $\text{h}^{-1}$ ; ( $\circ$ ) Feeding gas 2000 ppmv of  $\text{N}_2\text{O}/\text{Ar}$  with or without 10 vol%  $\text{CO}_2$  + 5 vol%  $\text{O}_2$  at 20000  $\text{h}^{-1}$ ; ( $\square$ ) Feeding gas 2000 ppmv of  $\text{N}_2\text{O}/\text{Ar}$  + 100 ppmv  $\text{NO}$  + 5 vol%  $\text{O}_2$  with or without 2 vol%  $\text{H}_2\text{O}$  at 10000  $\text{h}^{-1}$ .

of  $\text{NO}_2$  and  $\text{SO}_3$  in gas phase as well as the formation of  $\text{NO}_2^-/\text{NO}_3^-$  and  $\text{SO}_4^{2-}$  on catalyst surface, which will be discussed later.

Table 4 summarized the transitional metal oxide based catalysts and zeolite based catalysts reported in literature concerning impurity gases. It can be found that the  $\text{Pb}_{0.04}\text{Co}(\text{CP})$  catalyst reached to the same level in activity and in the resistance to general impurity gases. Furthermore, a large development was acquired for the  $\text{Pb}_{0.04}\text{Co}(\text{CP})$  catalyst on the catalytic activity in the presence of  $\text{CO}_2$ , compared with our previously reported  $\text{Bi}_{0.02}\text{Co}$  catalyst. For instance, the  $T_{90}$  in the presence of 5 vol%  $\text{O}_2$  and 10 vol%  $\text{CO}_2$  over  $\text{Bi}_{0.02}\text{Co}$  was 405  $^{\circ}\text{C}$ , while over the  $\text{Pb}_{0.04}\text{Co}(\text{CP})$  was 336  $^{\circ}\text{C}$  under the same reaction conditions.

### 3.2.4. Catalytic stability of the catalyst

The catalytic stability of the  $\text{Pb}_{0.04}\text{Co}(\text{CP})$  catalyst was investigated under the conditions of 5 vol%  $\text{O}_2$  + 10 vol%  $\text{CO}_2$ , 100 ppmv  $\text{NO}$  + 5 vol%  $\text{O}_2$  + 2 vol%  $\text{H}_2\text{O}$ , or 50 ppmv  $\text{SO}_2$  + 5 vol%  $\text{O}_2$  existing in the feed gas.

As shown in Fig. 11, the influence of 5 vol%  $\text{O}_2$  and 10 vol%  $\text{CO}_2$  in the feed gas on the catalytic activity was rather little. Due to the impurity gases introduction, the  $\text{N}_2\text{O}$  conversion at 350  $^{\circ}\text{C}$  just decreased to 96% from the original 100%. Moreover, the activity of the catalyst was much stable under the  $\text{O}_2$  and  $\text{CO}_2$  coexisting conditions. It can be known from the following phenomena: (1) The  $\text{N}_2\text{O}$  conversion over the catalyst did not further decline from the initial value (96%) under the impurity gases existing conditions with time on stream; (2) The conversion over the catalyst instantly recovered upon the impurity gases being cut off from the feed gas. Obviously, the influence of  $\text{CO}_2$  and  $\text{O}_2$  on the reaction only results from dynamics.

The  $\text{Pb}_{0.04}\text{Co}(\text{CP})$  catalyst displayed quite stable catalytic performance as well in the feed gas 2000 ppmv of  $\text{N}_2\text{O}/\text{Ar}$  + 100 ppmv



**Table 4**Comparison of the  $\text{Pb}_{0.04}\text{Co}$  catalyst with those recently reported in literature on the activity for  $\text{N}_2\text{O}$  decomposition in presence of impurity gases.

Catalysts	Feed gas and GHSV (or W/F) of the reaction	$T_{90}^a$	Pub. year	Refs.
ex-	1500 ppmv $\text{N}_2\text{O}$ and 333 ppmv NO; 60000 $\text{h}^{-1}$	402	2002	[12]
FeZSM-	1500 ppmv $\text{N}_2\text{O}$ and 0.5 vol% $\text{CO}_2$ ; 60000 $\text{h}^{-1}$	502		
5	1500 ppmv $\text{N}_2\text{O}$ and 250 ppmv $\text{SO}_2$ ; 60000 $\text{h}^{-1}$	477		
FeRu-FER-2	1500 ppmv $\text{N}_2\text{O}$ and 400 ppmv NO; 60000 $\text{h}^{-1}$	420	2006	[25]
$\text{CoCe}_{0.05}$	1000 ppmv $\text{N}_2\text{O}$ and 500 ppmv NO; 15000 $\text{h}^{-1}$	380	2007	[20]
Fe(III)-USY	1500 ppmv $\text{N}_2\text{O}$ and 200 ppmv NO; 30000 $\text{h}^{-1}$	430	2008	[26]
CoMOR130-BIE	5000 ppmv $\text{N}_2\text{O}$ and 1000 ppmv NO; 30000 $\text{h}^{-1}$	410	2011	[28]
1 wt% Ag/ $\text{La}_{0.8}\text{Ba}_{0.2}\text{MnO}_3$	5000 ppmv $\text{N}_2\text{O}$ , 0.02 vol% NO and 5 vol% $\text{O}_2$ ; 7500 $\text{h}^{-1}$	480	2011	[29]
CoFe-MOR	5000 ppmv $\text{N}_2\text{O}$ and 1000 ppmv NO; 30000 $\text{h}^{-1}$	410	2012	[30]
$\text{Rh/CeO}_2(\text{Pr})/\text{-Al}_2\text{O}_3$	1000 ppmv $\text{N}_2\text{O}$ , 2 vol% $\text{O}_2$ , and 1000 ppmv NO; 30000 $\text{h}^{-1}$	450	2012	[31]
3 wt% Co/Beta	0.5 vol% $\text{N}_2\text{O}$ , 600 ppmv NO and 5 vol% $\text{O}_2$ ; 30000 $\text{h}^{-1}$	435	2012	[32]
Fe-Beta/meso	5000 ppmv $\text{N}_2\text{O}$ and 200 ppmv NO; 0.12 $\text{g s cm}^{-3}$	440	2015	[22]
10-Cu/ $\text{CeO}_2$ -160	2500 ppmv $\text{N}_2\text{O}$ and 1.5 vol% NO; 45000 $\text{h}^{-1}$	500	2015	[33]
CoIn-MOR	5000 ppmv $\text{N}_2\text{O}$ , 1000 ppmv NO; 30000 $\text{h}^{-1}$	440	2015	[23]
0.01K- $\text{Cu}_{0.25}\text{Co}_{2.75}\text{O}_4$	1000 ppmv $\text{N}_2\text{O}$ and 200 ppmv NO; 54000 $\text{h}^{-1}$	405	2015	[24]
$\text{Bi}_{0.02}\text{Co}$	2000 ppmv $\text{N}_2\text{O}$ , 5 vol% $\text{O}_2$ and 10 vol% $\text{CO}_2$ ; 20000 $\text{h}^{-1}$	405	2015	[34]
$\text{K}_{0.01}\text{Co}$	2000 ppmv $\text{N}_2\text{O}$ and 10 vol% $\text{CO}_2$ ; 20000 $\text{h}^{-1}$	390	2015	[34]
$\text{Pb}_{0.04}\text{Co}$	2000 ppmv $\text{N}_2\text{O}$ , 5 vol% $\text{O}_2$ and 500 ppmv NO; 20000 $\text{h}^{-1}$	414	–	Thiswork
	2000 ppmv $\text{N}_2\text{O}$ , 5 vol% $\text{O}_2$ and 50 ppmv $\text{SO}_2$ ; 20000 $\text{h}^{-1}$	354		
	2000 ppmv $\text{N}_2\text{O}$ , 5 vol% $\text{O}_2$ and 10 vol% $\text{CO}_2$ ; 20000 $\text{h}^{-1}$	336		

<sup>a</sup> Note: The reaction temperature ( $^{\circ}\text{C}$ ) for 90%  $\text{N}_2\text{O}$  conversion over the corresponding catalysts.

$\text{NO} + 5 \text{ vol}\% \text{O}_2 + 2 \text{ vol}\% \text{H}_2\text{O}$  during the reaction time on stream of 15 h at  $350^{\circ}\text{C}$ . For the catalyst, although its initial activity in this case was much lower than that of no impurities existing in feed gas, the activity did not further decline with time on stream, despite of  $\text{H}_2\text{O}$  presence or absence. It means that the activity suppression due to the impurities is also just caused by dynamic reason.

When 50 ppmv  $\text{SO}_2 + 5 \text{ vol}\% \text{O}_2$  was introduced into the feed gas as impurities, the case was quite different. The catalyst activity did not recover after the impurities were cut off. It was reported that  $\text{SO}_2$  rapidly deposits on  $\text{Co}_3\text{O}_4$  spinel catalyst when the catalyst was exposed to  $\text{SO}_2 + \text{O}_2$  gas mixture [45]. Nevertheless, the activity declining caused by 50 ppmv  $\text{SO}_2 + 5 \text{ vol}\% \text{O}_2$  seems to be not much severe for the  $\text{Pb}_{0.04}\text{Co}(\text{CP})$  catalyst. The  $\text{N}_2\text{O}$  conversion finally maintained at  $\sim 85\%$  after the reaction conducted for 10 h with time on stream at  $350^{\circ}\text{C}$ .

#### 4. Conclusions

By doping  $\text{Co}_3\text{O}_4$  with Pb, a highly active  $\text{Pb}_{0.04}\text{Co}(\text{CP})$  catalyst for  $\text{N}_2\text{O}$  decomposition was prepared. In this catalyst, the  $\text{Co}_3\text{O}_4$  existed as crystallites with the diameter about 12 nm, which was significantly associated with the additive Pb and coprecipitation method for preparing the catalyst. As the radius of  $\text{Pb}^{2+}$  is too large to be accepted by the  $\text{Co}_3\text{O}_4$  crystal lattice,  $\text{Pb}^{2+}$  played a role of decreasing the average size of the  $\text{Co}_3\text{O}_4$  crystallites in the  $\text{Pb}_{0.04}\text{Co}(\text{CP})$  catalyst. Due to this reason, the surface area and active sites in population for the  $\text{Pb}_{0.04}\text{Co}(\text{CP})$  catalyst catalyzing the reaction was greatly increased.

Another function of Pb in the  $\text{Pb}_{0.04}\text{Co}(\text{CP})$  catalyst was weakening the Co–O bond, which was strongly supported by the band shifting with respect to that of  $\text{Co}_3\text{O}_4(\text{CP})$  in the CO adsorption IR spectra. It was also supported by the kinetic parameters, such as the  $k$ ,  $E_a$ , as well as TOF, of the reaction over the two catalysts obtained from dynamic study. Over  $\text{Co}_3\text{O}_4(\text{CP})$ , the  $E_a$  for the reaction was  $74.0 \text{ kJ mol}^{-1}$ , while over  $\text{Pb}_{0.04}\text{Co}(\text{CP})$ , it was lowered to  $28.9 \text{ kJ mol}^{-1}$ . Correspondingly, the TOF over  $\text{Pb}_{0.04}\text{Co}(\text{CP})$  at  $300^{\circ}\text{C}$  was  $23.1 \times 10^{-3} \text{ s}^{-1}$ , which was about seven times as high as that over  $\text{Co}_3\text{O}_4(\text{CP})$  ( $3.1 \times 10^{-3} \text{ s}^{-1}$ ) at the same reaction temperature.

The  $\text{N}_2\text{O}$  decomposition over the  $\text{Pb}_{0.04}\text{Co}(\text{CP})$  catalyst in the presence of 5 vol%  $\text{O}_2$ , 2 vol%  $\text{H}_2\text{O}$ , 500 ppmv NO, 10 vol%  $\text{CO}_2$ , 50 ppmv  $\text{SO}_2$ , and some of them was investigated. The largest impact was caused from the NO together  $\text{O}_2$ , which led to a suppression of the  $\text{N}_2\text{O}$  conversion from 100% to 40% at  $350^{\circ}\text{C}$ .  $\text{CO}_2$

had almost no influence on the reaction over the  $\text{Pb}_{0.04}\text{Co}(\text{CP})$  catalyst, which may allow the catalyst eliminating  $\text{N}_2\text{O}$  from the exhausts containing  $\text{CO}_2$  in large concentration. The  $\text{Pb}_{0.04}\text{Co}(\text{CP})$  catalyst displayed quite stable catalytic performance in the feed gas 2000 ppmv of  $\text{N}_2\text{O}/\text{Ar} + 100 \text{ ppmv NO} + 5 \text{ vol}\% \text{O}_2 + 2 \text{ vol}\% \text{H}_2\text{O}$  during the reaction time on stream of 15 h at  $350^{\circ}\text{C}$ .

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#### Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at <http://dx.doi.org/10.1016/j.apcatb.2015.12.011>.

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